

# **PAPA Regional Technical Meeting**

(Cranberry Twp. or State College or  
Allentown)

March 19, 2020  
District 6-0

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# 2019 Bituminous Testing

## Testing:

- #267 Lots- Mixture Acceptance by box sample
- #243 Lots – Density Acceptance by pavement core

## Failure:

- #3 AC failures
- #0 Gradation failure
- #2 Density failures

## 2019 Percent Within Tolerance (PWL)

	<b>PWT SUMMARY</b>			
Year	2016	2017	2018	2019
Number of PWL Projects	6	25	18	15
Number HOLA	1	14	6	8
Number LTS	5	11	12	7
Average Pay Factors (%)				
Asphalt	98.13	101.99	101.23	101.63
PCS	104	101.4	100.16	101.24
#200 Screen	104	102.72	100.55	102.12
Density	104	102.94	102.97	103.49
Average Density	95.2	94.6	94.6	94.5
Average Overall Lot Pay Factor (%)	1.02	1.02	1.02	1.03
Bonus (\$)	\$18,811	\$889,407	\$922,128	\$592,051
Penalty (\$)	-\$4,547	-\$84,092	-\$180,162	-\$54,753

## ➤ 2019 Longitudinal Joint Density Performance

	<b>Longitudinal Joint Density Summary</b>			
Year	2016	2017	2018	2019
Lots Tested	329	354	394	371
% Density Range	77.9-98.4	85.7-98.5	82.9-98	81.9-99
% Average Density	92.8	92.8	92.8	92.8
Total \$ for Incentive Lots	1,342,870	1,229,450	1,698,808	969,434
Total \$ for Disincentive Lots	(27,474)	(59,060)	(49,120)	(29,461)
Delta (Incentive – Disincentive)	1,315,396	1,170,390	1,649,688	939,973

REF: Section 405 Evaluation of Bituminous Pavement Longitudinal Joint Density and Payment of Incentive/Disincentive

## 2019 Longitudinal Joint Density Performance

	Longitudinal Joint Density Summary			
Year	2016	2017	2018	2019
Lots Tested	12	32	6	1
% Density Range	87.4-95.5	88.2-95.6	88.0-94.1	91.4-95.8
% Average Density	85.1-95.8	87.5-96.2	88-93.7	94.3
Incentive Lots	92.2	91.7	92.24	94.3
Zero Lots				
Disincentive Lots				
Total \$ for Incentive Lots	\$31,000	\$97,100	\$13,750	\$5000
Total \$ for Disincentive Lots			\$1,600	
Delta (Incentive – Disincentive)	\$31,000	\$97,100	\$12,150	\$5000

REF: Section 405 Evaluation of Bituminous Pavement Longitudinal Joint Density and Payment of Incentive/Disincentive

# ➤ 2019 Longitudinal Joint Density Performance

- Longitudinal Joint Type
  - Which joint type is being utilized most?
    - Vertical
    - Tapered
  - Which joint type is producing better density?  
Tapered!
  - Are you having any longitudinal joint issues?
    - If so, please explain.
  - Need to add to Contract
  - Try J-Band --- Pilot 309/PM1 E86923 Next slide

## > J - Band

### Field Test Site 5

Engineering District, County:	6-0, Montgomery County
Construction Project, ECMS #	SR 309 PM1, ECMS #86923
SR, Segment and Offset:	(1) 309, From SEG 61 OFF 0633 to SEG 101 OFF 2462 (2) 309, From SEG 61 OFF 0633 to SEG 81 OFF 0972
Experimental Feature Location:	(1) Southbound Shoulder Joint – Offset 34' LT of CL (2) Southbound Lane Joint – Offset 22.0' LT of CL
Experimental Feature Quantity:	(1) 13,000.00 LF (2) 5,300.00 LF
Experimental Feature Units:	1.26 Lbs/ft
Unit Cost:	\$3.50 per gallon or LF
Proposed Construction Dates:	September 2020 to November 2024
Experimental Feature Item #	Special provision number or contract work order
Control Feature Item #	pavement numbers
Contractor:	James D. Morrissey, Inc. Kyle Flanagan ( <a href="mailto:kflanagan@jdm-inc.com">kflanagan@jdm-inc.com</a> )

## 2020 Planned Construction Projects

- List Projects With > 1000 tons of WMA Paving
  - E59434, Let Date 3/26/20, Sec SRT, Chest, 22K Tons
  - E113931, Date 4/23/20, Sec B10, Bucks, 50K Tons
  - E113933, Date 4/23/20 Sec C10, Chester, 72K Tons
  - E113958, Date 4/23/20 Sec MD9, Mont, 85K Tons
  - E104988, Date 4/23/20 Sec P10, Phila, 53K Tons
  - E63486, Date 5/21/20 Sr202/61S, Mont, 47K Tons
  - E109080, Date 5/21/20 SR 73, Mont, \$1.1 Mil
  - E109082, Date 5/21/20 SR 1011, Mont, \$1 Mil
  - E109083, Date 5/21/20 SR 2018, Mont, \$1.5 Mil

## 2020 Planned Construction Projects

- List Projects With > 1000 tons of WMA Paving
  - E108095, Let Date 7/23/20, Sec 108, Phila, 28K Tons
  - E93445, Date 9/17/20, Sr 1/RC2, Bucks, \$132 Mil
  - E88400, Date 11/5/20 Sr 1/PM1, Del, \$15 Mil
  - E79912, Date 11/5/20 Sr 95/AF2, Phila, \$40 Mil
  - E80014, Date 12/10/20 Sr 95/CP3, Phila, \$60 Mil
  - E14541, Date 6/4/20 Sr 1/HO2, Chest, 6k Tons

## District Innovations & Best Practices

- Have you tried a 6.33 mm Thin Lift project yet?
  - If no, will you be trying one in 2020? **NO Not likely**
  - If yes, please discuss project.
- Do you utilize SMA on all Interstate Highways?
  - Why? **No first project on SR 422 / 12k tons**
  - Why not? \$150
- Are you still having tack coat issues? What tack coat type do you predominantly specify? Why?
- **Non Tracking Tack. Bit on top of Concrete**

## District Innovations & Best Practices

- Have your maintenance forces completed a 19.0 mm for Low Volume Roads mix project yet?
  - If so, please discuss your observations. **NO**
- Will your maintenance forces be piloting 9.5 mm for Low Volume Roads mix project?
  - If so, please provide location and information. **NO**
- Have you bid and/or completed any crack and seal projects/rubblization/asphalt structural overlay in the past few years? **NO**
  - If so, please briefly discuss project and any take-aways?

## District Innovations & Best Practices

- Please discuss any Innovations/Best Practices that you have piloted or recommend.

## 2020 District Changes - Direction

- Please discuss any changes to policy, specifications, special provisions, staff, etc. that are relevant to the asphalt paving industry.

# Questions/Comments???



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