New AASHTO Practice Accelerated Lab Friction Testing

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PAPA January 2020

RKNIEH

Accelerated Lab Friction Test

- Value
- What is measured
- Sample options
- Equipment
- Case Studies



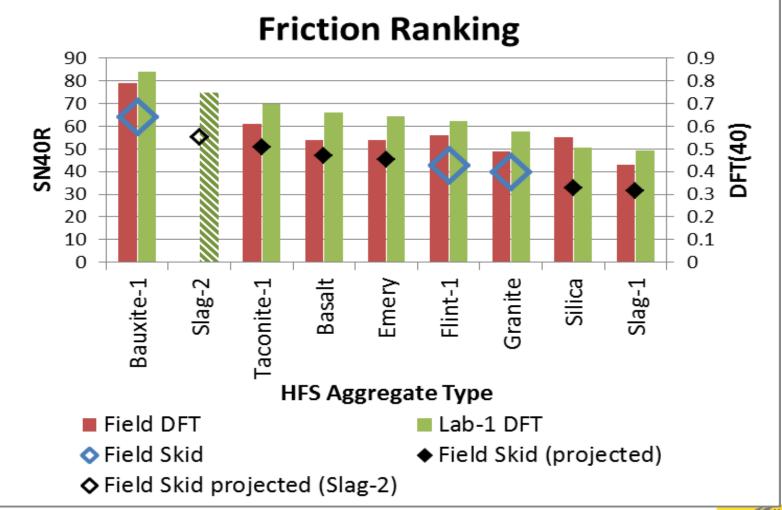
W8-9 HFST Test Sections

- W9F Taconite, MN
- W9E Al-Fe Oxide, OR
- W9D Slag, PA
- W9C Silica, OH
- W9B Basalt, WA
- W9A Chert, OK
- W8B Bauxite, China
- W8A Granite, WI



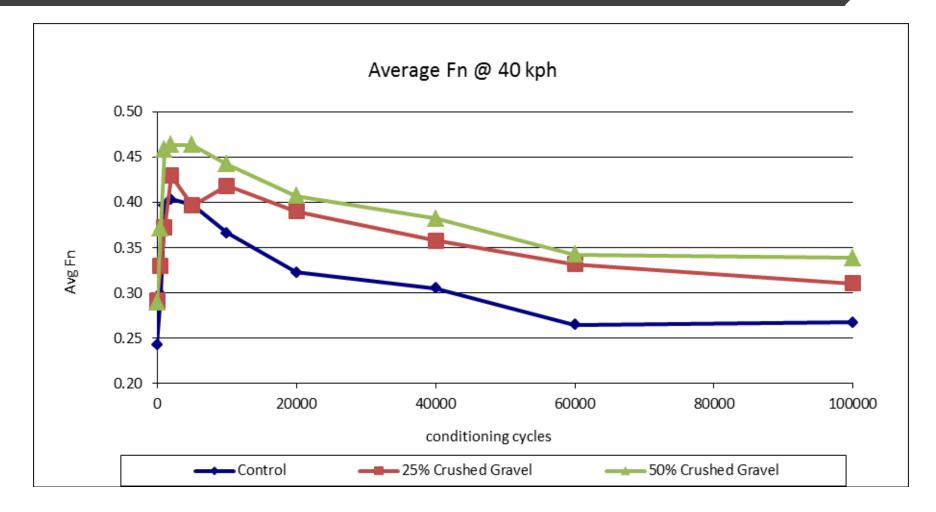


W8-9 HFST Test Sections



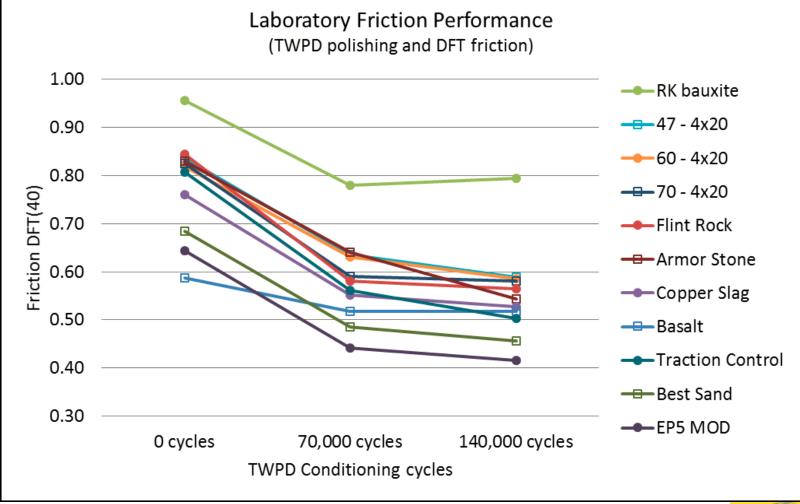


Friction Performance Curves



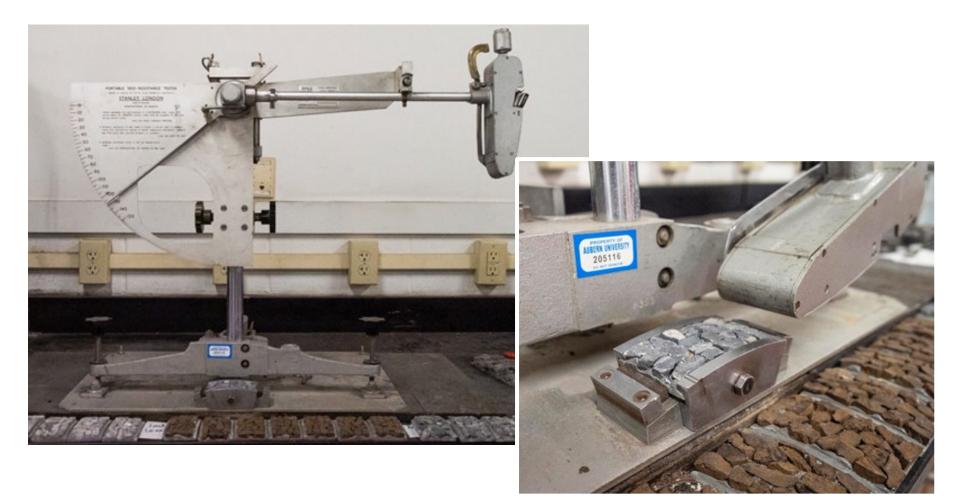


Terminal Friction Testing



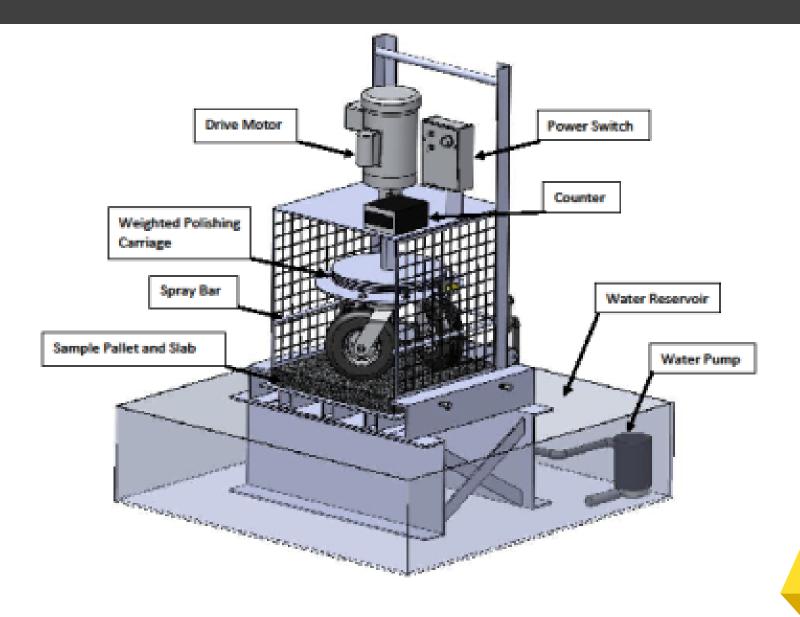


Old Standard – British Pendulum





NCAT Three Wheel Polishing Device



National Center for Asphalt Technology

at AUBURN UNIVERSITY

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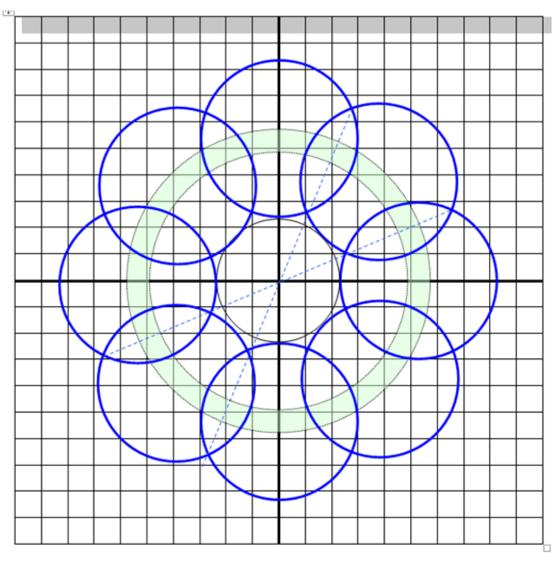
Specimen Preparation 20x20 slab



9 National Center for Asphalt Technology NCAT at AUBURN UNIVERSITY

Figure 1 Modified Hamburg Slab Compactor

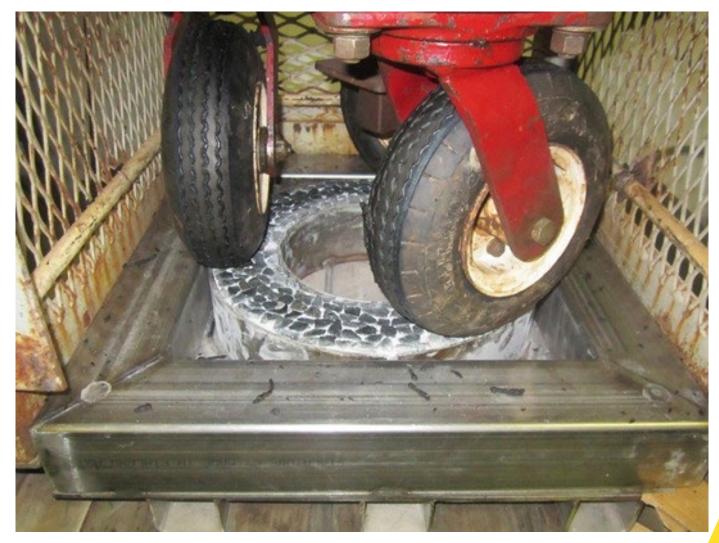
6" Gyratory Ring Specimen (IN)





DFT / CTM measurement diameter 284 mm = 11.18 in

Aggregate Ring Specimen (MD)

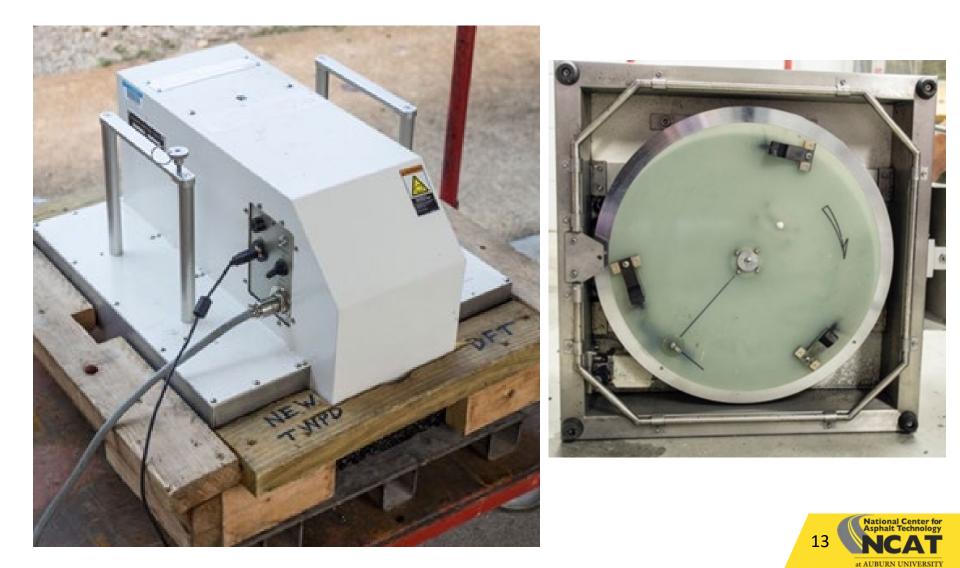




NCAT Three Wheel Polishing Device



ASTM Dynamic Friction Tester



Project Name Measurement Site Weather Date Memo	FHWA Friction NCAT Laboratory 2010 / 01 / 30 Time 13 : 41	Measurement Location Pavement Surface Type Moving Average Operator	SMA 100 Frequency 1 Srikanth Erukulla
(u) 1.0 0.9 0.8 0.7 0.6 0.5 0.4 0.3 0.2 0.1 0.0 0 1		1 Coeffic 20 km	



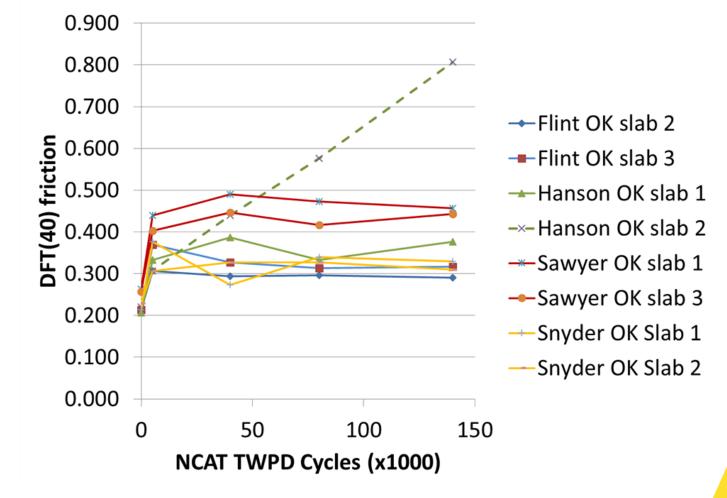
Alternative Fricion Aggr. Studies

- OK DOT Optimize OGFC Aggregate
 - ▷ 4 aggregates, lab selection, TT performance
 - ▷ Sandstone on TT, N9, Sep-2015
- MI DOT Classify HFST Aggregates
 - ▷ 11 aggregates, lab TWPD/DFT
 - ⊳ 2016



OK DOT Aggregate Selection Using Accelerated Lab Friction

DFT(40) Measurements

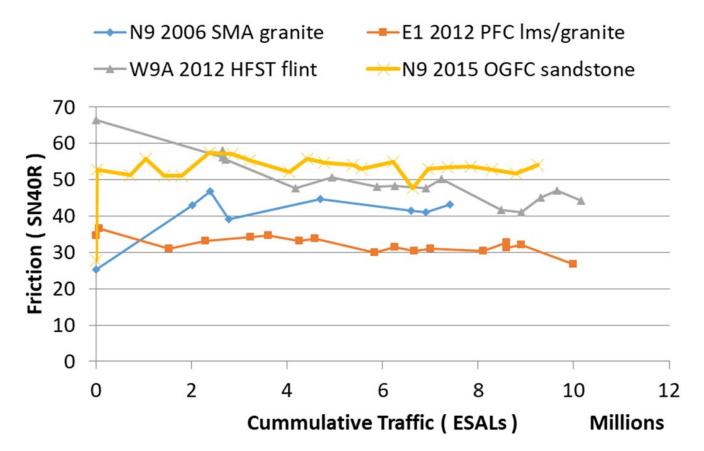


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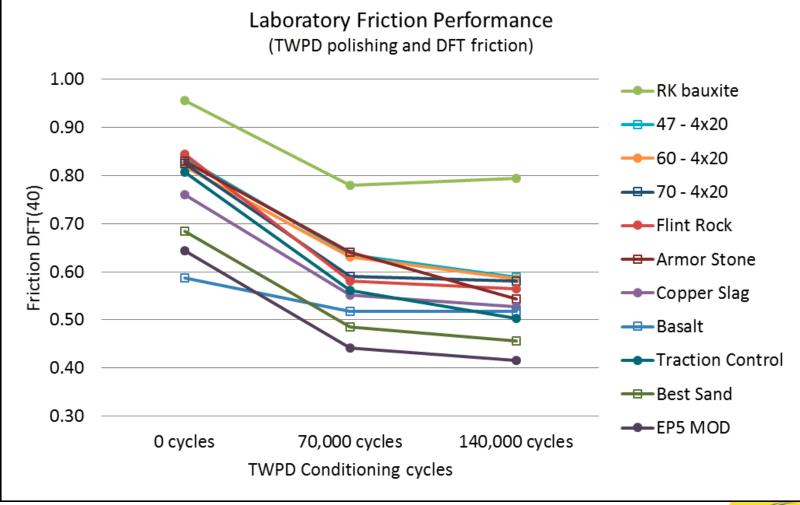
Other OK Pavement Surfaces

OK DOT Sections Comparison





MI Terminal Friction Testing



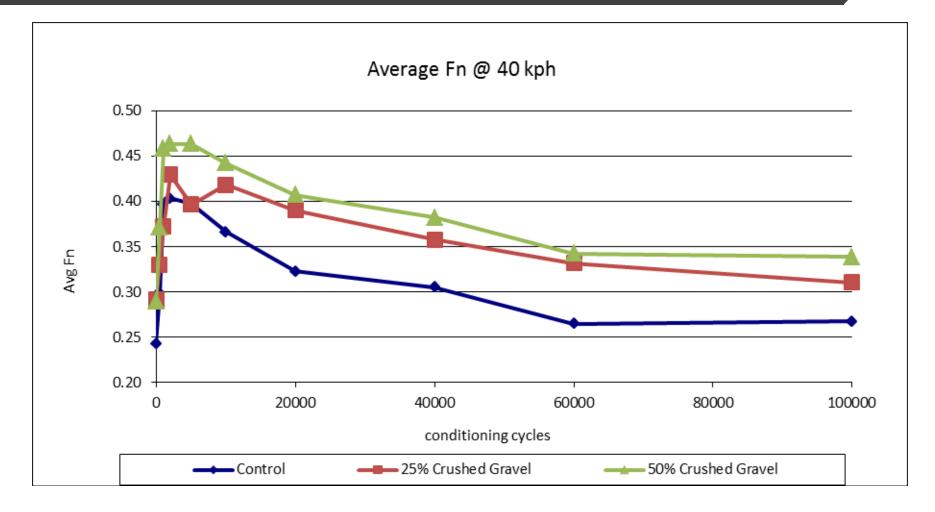


Friction Aggregate Studies

- MS DOT Improving Thin Asphalt Surfaces
 - ▷ Thin AC surfaces, 2 aggregates, lab TWPD/DFT
- WV DOT Use of Local Friction Aggregate
 - ▷ Aggregate proportion, Lab TWPD & TT
 - ▷ 50% dolomite std, study 70% and 90%
 - Placed Oct-2018

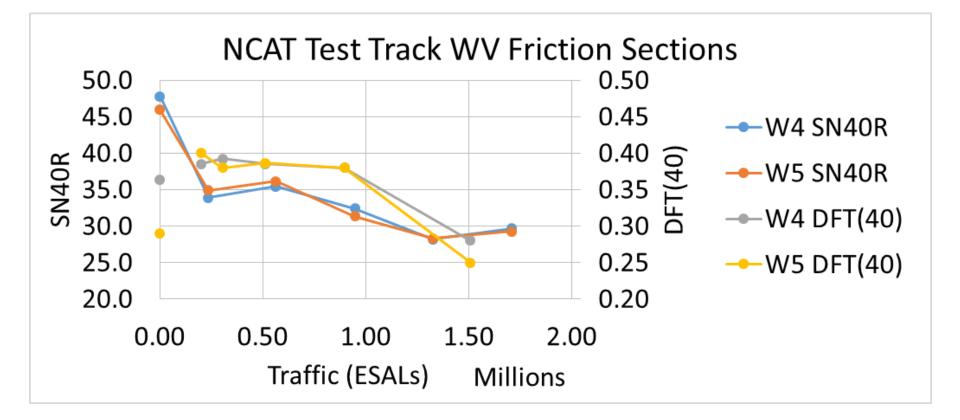


MS DOT – Lab Test Thin-lift Mix



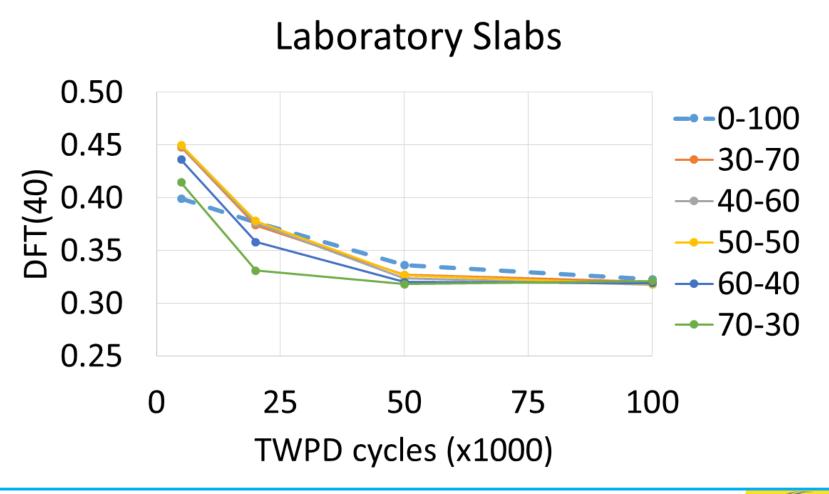


WV Study – Test Track





WV Study – Lab Results





Standard Practice for

Sample Preparation and Polishing of Asphalt Mixture Specimens for Dynamic Friction Testing

- AASHTO Designation: R XX-XX
- Technical Section: 2c, Asphalt–Aggregate Mixtures

/Standard Practice for

Sample Preparation and Polishing of Unbound Aggregates for Dynamic Friction Testing

AASHTO Designation: R xx-xx

Technical Section: 1c, Aggregates



THANKS!

Any questions? Reach me at mah0016@auburn.edu

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