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Weiler Facility

- **Started with 40,000 sq. ft**
- **Added 20,000 sq. ft. in 2008**
- **Added 20,000 sq. ft. in 2009**
- **Purchased surrounding 30 acres in 2010**
- **Added 80,000 sq. ft. in 2011**
- **Added office building in 2012**
- **Added 140,000 sq. ft. in 2015**
- **Office expansion in 2017**



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E2850B Remixing Transfer Vehicle

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E1650 Remixing Transfer Vehicle

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E1250B Remixing Transfer Vehicle

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E2850B/E1650/E1250B Remixing Transfer Vehicle Elevator

- Variable Speed
- 1,000 TPH (907 MTPH) capacity
- 58" x 7" x .625" (147 cm x 18 cm x 1.6 cm) slats



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E2850B/E1650/E1250B Remixing Transfer Vehicle

Elevator Clean-Out

- Full-width drop down floor
- Simplified clean-out
- Chain inspection



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E2850B/E1650/E1250B Remixing Transfer Vehicle

Head Shaft

- Solid, one-piece machined head shaft
- Eliminates fatigue found at weld joints
- 24 bolts provide superior clamp load to hold sprockets in place



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Drive Motors

- High-torque, direct-drive motors.
- Loop flush return system provides thermal relief
- Maximizes hydraulic efficiencies
- Extends seal life



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Dump Assist

- Hydraulic moving floor assists in cleaning last remaining material from the truck



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Auto Dump

- One button push auto raises dump hopper while raising baffle
- Push button again to lower dump hopper and return baffle to operating position
- Dump speed is in relation to chain speed. Auto dump will pause if chain stops.



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Baffle

- Hydraulic baffle controls the flow of material into the elevator
- Decal to indicate optimal operating position



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Split Foot Shaft

- Split foot shaft
- Separated center bearings for simplified service
- Protected, remote grease lines



E2850B/E1650/E1250B Remixing Transfer Vehicle

Cast Augers

- 22” heavy-duty cast augers
- 1.25” thick
- Bolt protection
- Small replaceable segments for less cost per ton
- Replaceable leading edge helps clean high buildup corners



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Castor Wheels

- 18" (46 cm) self-cleaning castor wheels maximize weight distribution
- Machined castor designed for the application
- Serviceable bearings



E2850B/E1650/E1250B Remixing Transfer Vehicle

Full-Width Clean-Out Door

- Full-width hydraulic clean-out door allows full access to augers
- Simplifies clean-out process
- Reduces wear on corner augers



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E2850B/E1650 Remixing Transfer Vehicle

Push Roller

- **Hydraulically extendable**
- **Oscillating**
- **Strengthened integrated scrapers**
- **Easy-to-remove rollers**
- **Rounded design for smooth truck exchanges**



E2850B Remixing Transfer Vehicle

Dual-Side Control Panels

- Front hopper control panels located on both sides of machine
- Allow operator complete control of dump hopper and elevator
- Push pad button controls for main functions



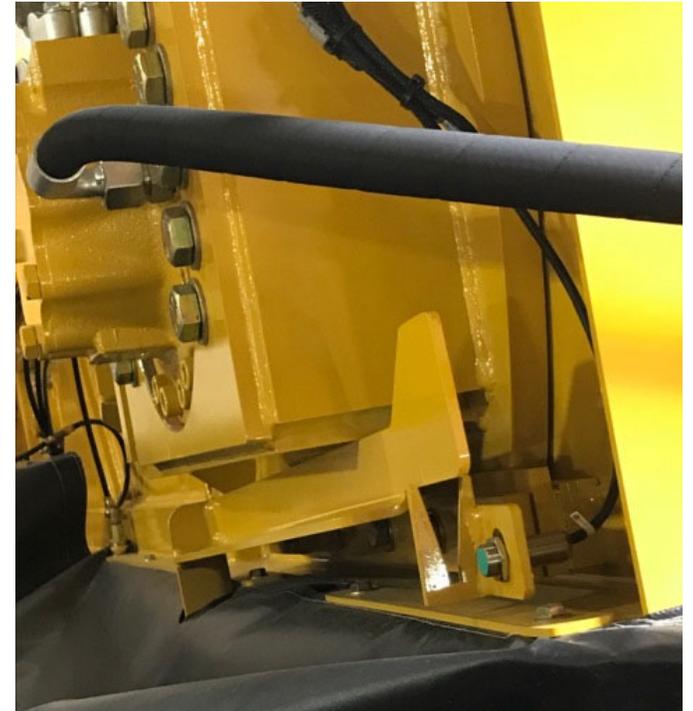
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E2850B/E1650 Remixing Transfer Vehicle

Elevator Raise Disable

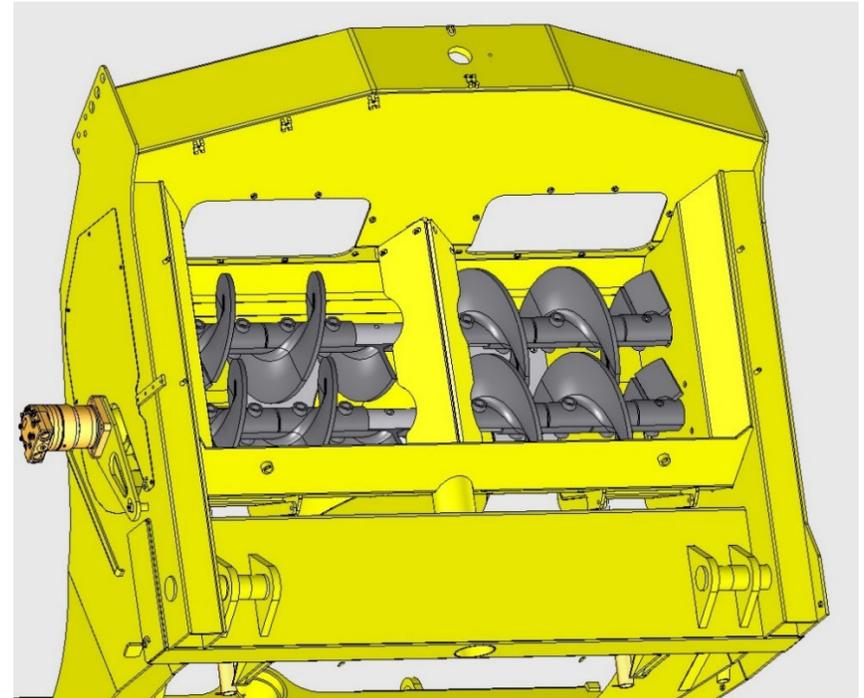
- Sensor will not allow elevator to raise if it interferes with the pile in the storage hopper
- Prevents damage to elevator



E1250B Remixing Transfer Vehicle

Remix Chamber

- Patented twin-interlaced auger system provides true remix
- Reduces particulate and thermal segregation
- Processes 600 tons-per-hour (544 MTPH)



E1250B Remixing Transfer Vehicle

Effectiveness

Transfer/Remixing Device	Mean % Severe Thermal Segregation
No MTD/RTD	69.3%
Roadtec SB-2500	22.4%
Blaw-Knox MC-330	84.1%
Weiler E1250B	11.7%

*From NCAT Thermal Segregation: Causes and Effects on In-Place Density and Fatigue Performance of Asphalt Mixtures Study (May 2012)

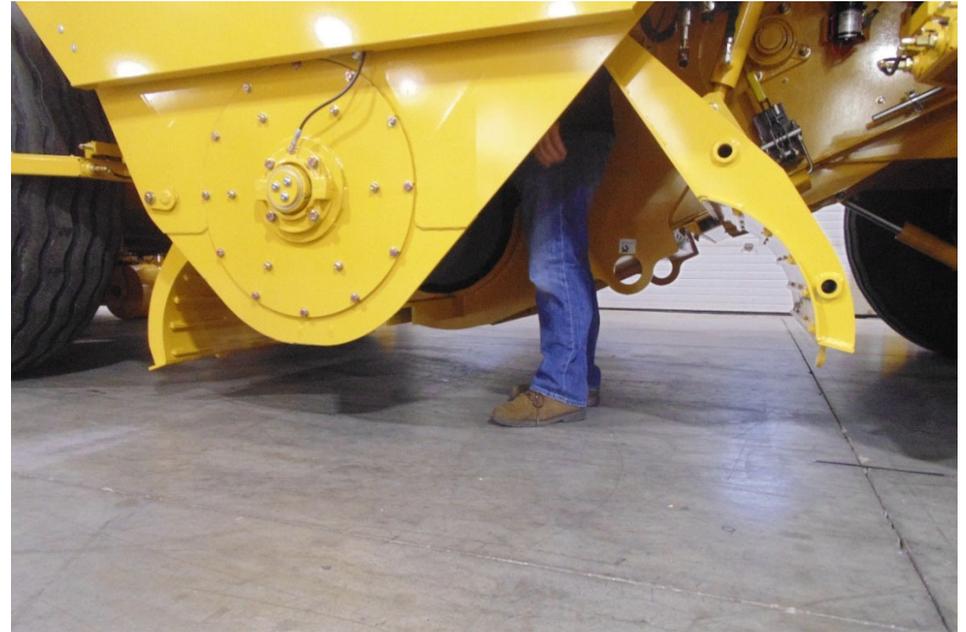
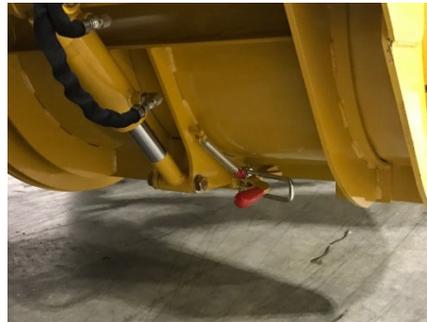
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E2850B/E1650 Remixing Transfer Vehicle

Hopper Access

- 4 clam shell doors allow ground level access to hopper and remix augers for simplified service and clean-out
- One latch allows only the rear door or both doors to open with the same control lever



E2850B/E1650 Remixing Transfer Vehicle

Storage Elevator

- 600 TPH (544 MTPH) Capacity
- 35.25" x 7" x .625" (90 cm x 18 cm x 1.6 cm) slats
- Full-width, drop-down floor for simplified clean-out and chain inspection



E2850B/E1650/E1250B Remixing Transfer Vehicle Conveyor

- **600 TPH (544 MTPH) Capacity**
- **36" x 5" x .475" (76 cm x 13 cm x 1.2 cm) slats**
- **Wider conveyor reduces amount of material in sprockets**
- **Swings 55° in either direction for offset paving, 10'6" (3.2 m) outside of machine**
- **Capable of lifting hopper insert**



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E2850B/E1650/E1250B Remixing Transfer Vehicle Conveyor

- Insulation helps reduce build up in cooler temperatures



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E2850B/E1650/E1250B Remixing Transfer Vehicle

Hydraulic Chain Tensioner

- Automatically sets proper chain tension every 40 hours of operation
- Keeps both sides of chain evenly tensioned
- Proper chain tension extends the life of wear components



E2850B/E1650/E1250B Remixing Transfer Vehicle

Variable Speed Conveyor

- Discharge conveyor speed adjusts with the speed of the storage elevator
- Reduces chain wear
- Reduces segregation by carrying larger volume of material at lower RPM vs. low volume at higher RPM



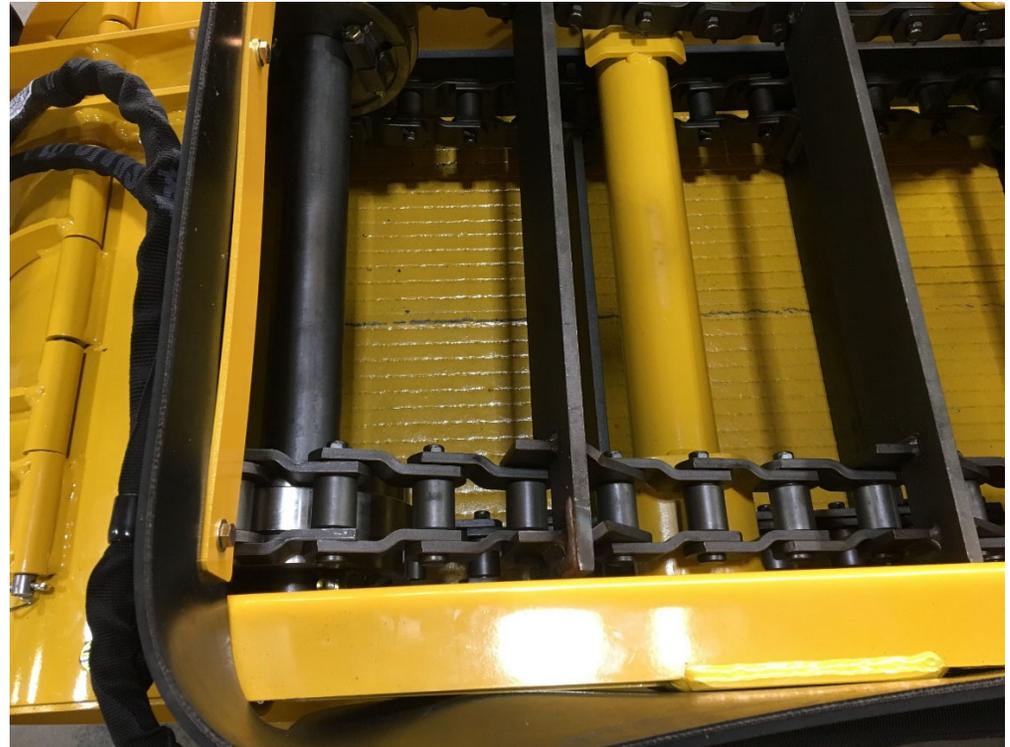
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High Abrasion Conveyor Wear Plate

- High abrasion wear plate located below conveyor foot shaft
- Chromium Carbide



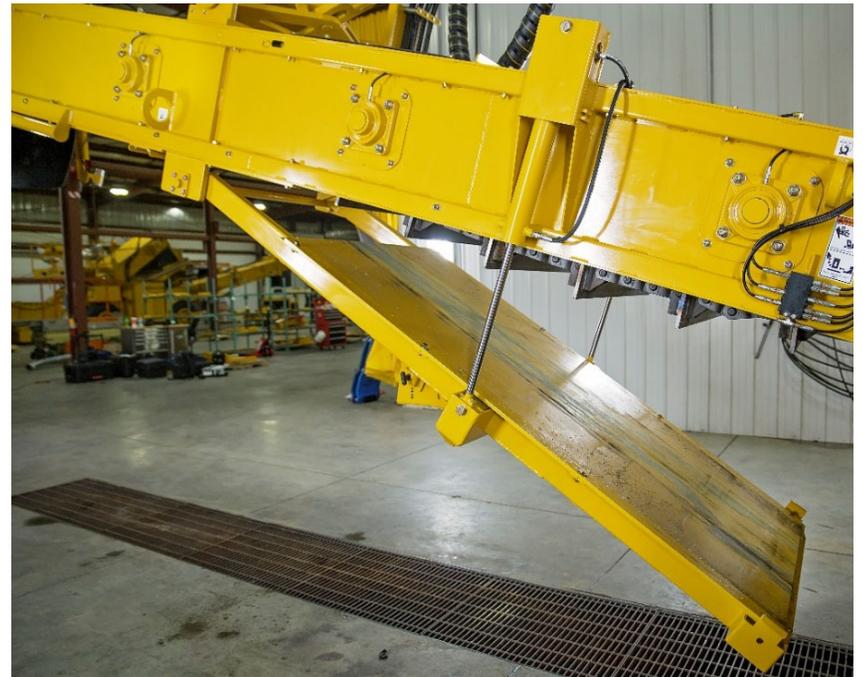
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Conveyor Clean-Out

- Hydraulic, full-width drop-down floor
- Simplifies clean-out and chain inspection



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Conveyor Control Station

- Located at rear of machine
- Ground level control of storage and discharge conveyor chains for cleanout
- Ground level control of discharge conveyor for raising and placing paver hopper insert



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E2850B/E1650 Remixing Transfer Vehicle

Fume Extraction

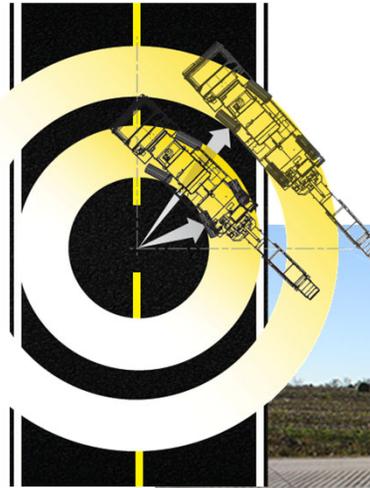
- Automatic, hydraulic front extraction tube
- Manual rear extraction tube easily reached from the operator platform



E2850B/E1650 Remixing Transfer Vehicle

Powertrain and Rear Steer

- Wheel motors and planetary drives
- 4-wheel drive
- Shift-on-the fly 3 speed hydrostatic drive
- Rear steer option reduces inside turning radius from 30' to 14' (16' on E1650)
- Manual control rear steer for coordinated or crab steering
- Rear steering angle returns to center upon command



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E2850B/E1650/E1250B Remixing Transfer Vehicle

Operator's Platform

- Hydraulically shifts 18" (24" on E1650 and E1250B) in either direction for increased visibility
- Control console pivots from left-to-right



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E2850B Remixing Transfer Vehicle

Engine and Access

- Cat C7.1 Tier 4 w/300 HP
- Cat C7.1 Tier 4 w/250 HP in E1650 and E1250B
- 150 gallon (568 L) fuel capacity (130-E1250B, 110-E1650)
- 100 gallon (379 L) hydraulic oil capacity (86-E1250B, 80-E1650)
- Large hood easily opens and closes with pressurized supports
- 2 large service doors provide access to pumps and radiator



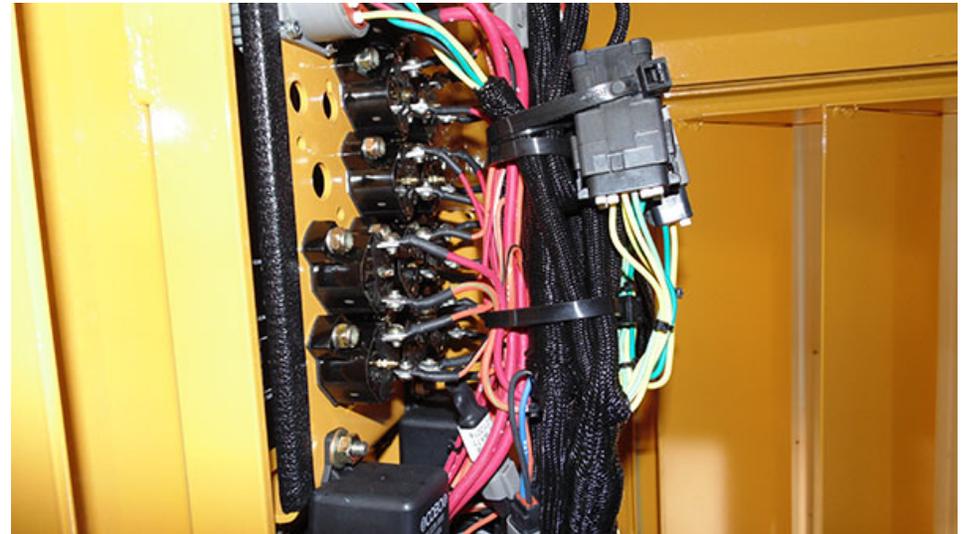
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E2850B/E1650/E1250B Remixing Transfer Vehicle

Simplified Service

- **Numbered and color coded wires**
- **Braided electrical harnesses**
- **Uniform hose routing**



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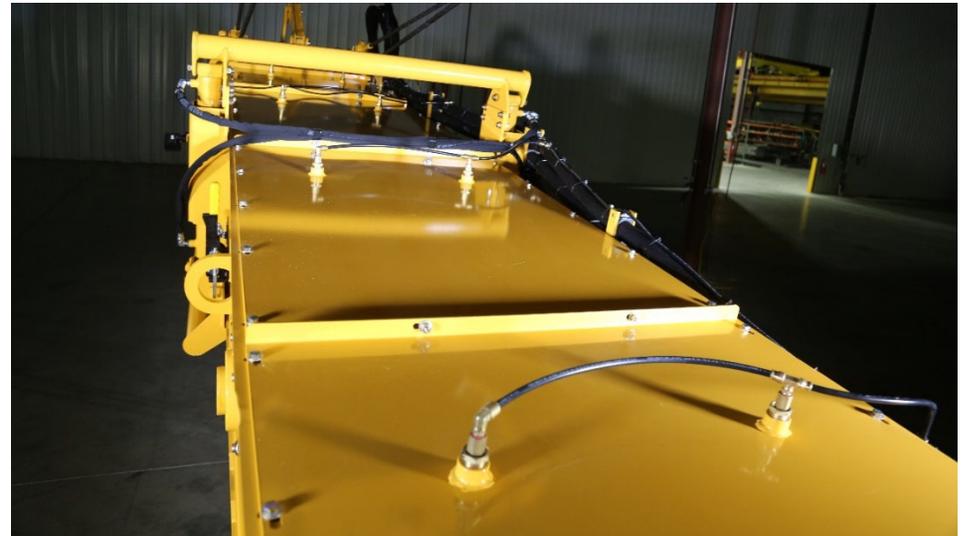
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E2850B/E1650/E1250B Remixing Transfer Vehicle

Internal Spray Down

- Internal spray nozzles for augers, chains, sprockets and storage hopper
- Includes separate 32 gallon spray down tank



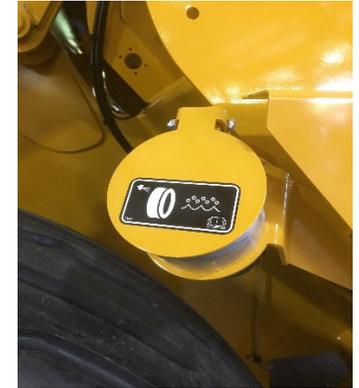
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Tire Spray Down

- 2 spray nozzles for each tire & 1 nozzle for each castor wheel
- Programmable spray interval
- Requires internal spray down system



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Auto Greaser

- Automatically greases 45 locations
- Data logger available



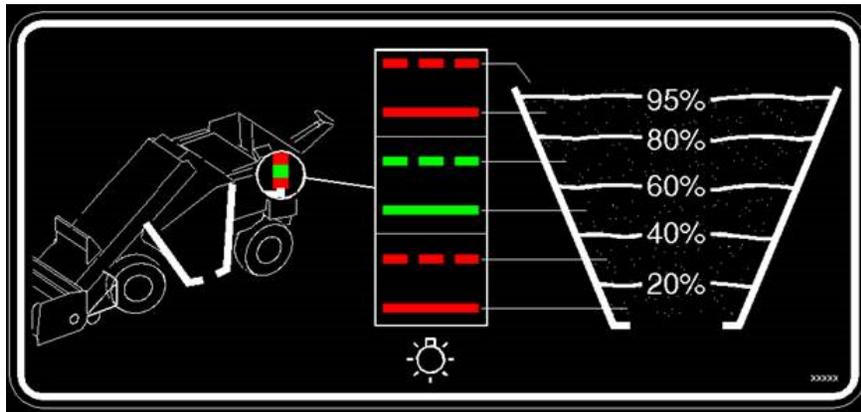
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Storage Hopper Management System

- Indicates level of material in storage hopper
- Operator sees % readout on controller



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Distance Control System

- Maintains a set distance between the transfer vehicle and paver
- Engage from a stopped or moving position
- Propel lever/potentiometer controls distance
- “Time Out” safety feature



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Paver Hopper Management

- Manages output of elevator and conveyor via sonic sensor that reads the pile in the hopper insert



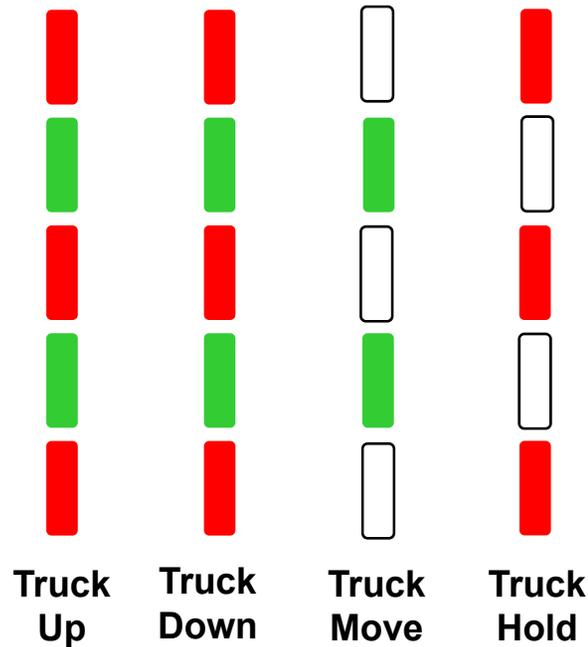
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E2850B/E1650/E1250B Remixing Transfer Vehicle

Truck Signal Lights

- Feature 5 patterned LED lights to communicate with trucks
- Truck up, truck down, truck move and truck hold
- Top and bottom running lights continuously on
- Controls located on operator platform and both dump hopper control stations



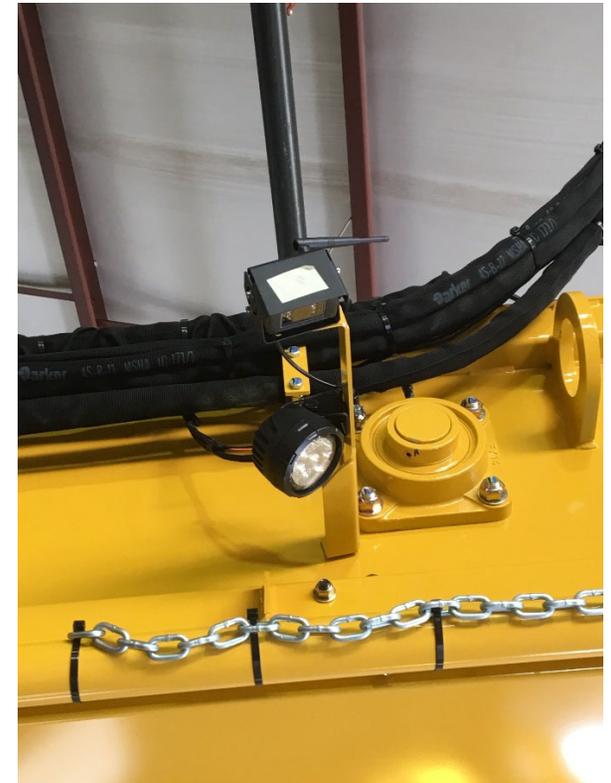
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Camera System

- Features 3 wireless cameras (4 on the E1650 and E1250B)
- Monitor mounts above steering wheel with multiple viewing options
- Lockable storage for monitor



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E2850B/E1650/E1250B Remixing Transfer Vehicle

Paver Hopper Insert

- 13 ton (11.8 metric ton) universal paver hopper insert
- 5 ton (4.5 metric ton) and 8 ton (7.3 metric ton) extensions
- Adjustable to various paver conveyor styles



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